

		10/22 Sunday	10/23 Monday	10/24 Tuesday	10/25 Wednesday	10/26 Thursday	10/27 Friday	10/28 Saturday
AM	Arrive in Japan	Breakfast	Breakfast	Breakfast	Breakfast	Breakfast	Breakfast	Breakfast
		Orientation	Orientation	Orientation	Orientation	Orientation	Orientation	Depart from Japan
PM	Tour Orientation (5:30-8:00pm)	Nissan Motors (Automotive)	Lexus (Final Assembly)	TOTO (Sanitary Systems)	Nabeya (Jigs / Vices)	Toyota Motor (Final Assembly)		
		"Autonomation"	"JIT & People Development"	"TPM and Visualization"	"Flow & Customer Values"	"Kaize Culture & Leadership"		
		Lunch	Lunch	Lunch	Lunch	Lunch	Lunch	
		Omron Electronics (Healthcare Devices)	Lexus (Training Facility)	NJR Fukuoka (Semiconductor)	Toyota Museum of Industry and Technology			
		"5S & 4Ms"	"Respect to People"	"Cell Production"	"History & Future of TPS"			
		Q&A with Enna staff	Review session	Review session	Review session	Review session		
		Dinner	Dinner	Dinner	Dinner	Dinner		
		Fukuoka Royal Park Hotel	Hotel	Hotel	Hotel	Hotel	Hotel	
						Free time in Nagoya City		
						Celebration Dinner		

Legend	<span style="display:inline-block; width:15px; height:15px; background-color:yellow; border:1px solid black;"></span> Company Visit	<span style="display:inline-block; width:15px; height:15px; background-color:lightgreen; border:1px solid black;"></span> Study Topic	<span style="display:inline-block; width:15px; height:15px; background-color:orange; border:1px solid black;"></span> Orientation
--------	---	---	---

What you can expect out of this week:

- A skill-set that allows you to diagnose your operations
- Examples of various practices that provide a new data base
- A blueprint that can be implemented in any organization
- An action plan which you can apply in your own setting

You will be exposed to different:

- Work environments
- Practices
- Technology
- Results

The challenge will be to make sense out of an abundance of observations.

At the end of each day we will:

- Review the day's experiences
- Utilize discussion groups to enhance your experience
- Review principles pertinent to the following day
- Explain what we will focus on the following day