

		5/21 Sunday	5/22 Monday	5/23 Tuesday	5/24 Wednesday	5/25 Thursday	5/26 Friday	5/27 Saturday	
AM	Arrive in Fukuoka Airport (FUK)	Breakfast	Breakfast	Breakfast	Breakfast	Breakfast	Breakfast	Breakfast	
		Orientation	Orientation	Orientation	Orientation	Orientation	Orientation	Depart from Nagoya Airport (NGO)	
PM	Tour Orientation (5:30-8:00pm)	Nissan Motors (Automotive)	Lexus (Final Assembly)	TOTO (Sanitary Systems)	Nabeya (Jigs / Vices)	Toyota Motor (Final Assembly)	Free time in Nagoya City		
		"Autonomation"	"JIT & People Development"	"TPM and Visualization"	"Flow & Customer Values"	"Kaize Culture & Leadership"			
		Lunch	Lunch	Lunch	Lunch	Lunch			
		Omron Electronics (Healthcare Devices)	Lexus (Training Facility)	NJR Fukuoka (Semiconductor)	Toyota Museum of Industry and Technology	History & Futuer of TPS"			
		"5S & 4Ms"	"Respect to People"	"Cell Production"					
		Q&A with Enna staff	Review session	Review session	Review session	Review session			
		Dinner	Dinner	Dinner	Dinner	Dinner			Celebration Dinner
		Fukuoka Royal Park Hotel	Fukuoka Royal Park Hotel	Fukuoka Royal Park Hotel	Nagoya Tokyu Hotel	Nagoya Tokyu Hotel			Nagoya Tokyu Hotel

Legend	<span style="display:inline-block; width:15px; height:15px; background-color:yellow; border:1px solid black;"></span> Company Visit	<span style="display:inline-block; width:15px; height:15px; background-color:lightgreen; border:1px solid black;"></span> Study Topic	<span style="display:inline-block; width:15px; height:15px; background-color:orange; border:1px solid black;"></span> Orientation
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What you can expect out of this week:

- A skill-set that allows you to diagnose your operations
- Examples of various practices that provide a new data base
- A blueprint that can be implemented in any organization
- An action plan which you can apply in your own setting

You will be exposed to different:

- Work environments
- Practices
- Technology
- Results

The challenge will be to make sense out of an abundance of observations.

At the end of each day we will:

- Review the day's experiences
- Utilize discussion groups to enhance your experience
- Review principles pertinent to the following day
- Explain what we will focus on the following day